

# Torishima Pump Global Network



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# CAL (Cast Iron) CAR (Stainless Steel)

End-Suction Volute Pump



PT TORISHIMA GUNA INDONESIA

# The Torishima "Eco Pumps" lead the World!

## End-Suction Volute Pump (10 bar type)

CAL is of Cast Iron construction. CAR is of Stainless Steel construction.

CA series pumps are eco-friendly high-efficiency pumps based on technology from our engineered pumps.



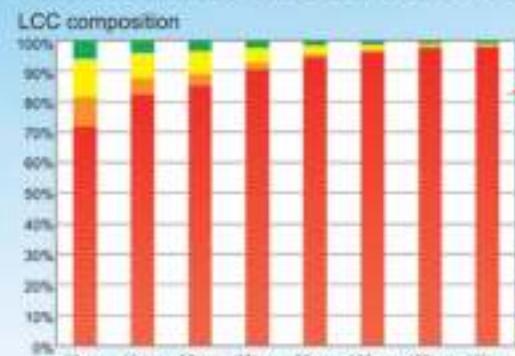
### Energy Saving & Cost Reduction

Eco pumps significantly reduce the life cycle costs of pumps and CO<sub>2</sub> emissions because of their design (3D impeller/casing), motor (Torishima ultra high efficiency motor) and optimized specification (impeller cut).

#### ■ Reduction of LCC (Life Cycle Cost)

About 90% of the pump LCC is generated from electricity cost.

Increased efficiency leads to big reduction of LCC.



About 90% of pump LCC is electricity cost.

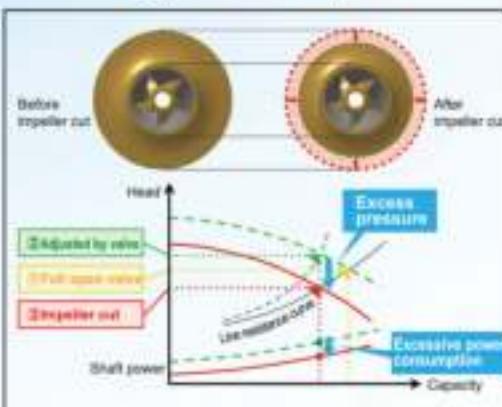
LCC is calculated on the basis of:  
CAL size 32 to 150mm;  
24hours/day, 365days/year;  
Operating at 0.010-10P with normal temperature clean water;  
Electricity cost of JPY10 per kWh.

Operating cost  
■ Electricity  
■ Maintenance  
■ Spare parts

Initial cost  
■ Installation work  
■ Unit price

#### ■ Meeting Customer's Specification (Impeller cut)

The impeller diameter can be cut to meet the customer's specification to reduce unnecessary power consumption.



#### ■ Energy Saving with Eco Pumps

Cooling water pump

Annual operating hours: 8,760hours

	Cooling pump spec	Volumetric pump CAL/CS-250	Difference
Motor capacity (kW)	30kW	30kW	0%
Facility load	4.7	4.7	0%
Head(m)	26.5	27.7	-1.2m
Pump efficiency(%)	78	81	+3.0%
Shaft power(kW)	27.2	28.1	-0.9kW
Motor efficiency(%)	81.8	84.5	+2.7%
Power consumption(kW)	22.0	23.0	-0.9kW (-0.1%)
Annual Power Consumption(kWh)	259,296	233,016	-26,280kWh



Electricity cost per kWh : USD 0.1



Annual CO<sub>2</sub> Reduction  
11.8t-CO<sub>2</sub>

Conversion factor of CO<sub>2</sub> emission: 0.00045 t-CO<sub>2</sub>/kWh  
referred from Tokyo Electric Power Co., Inc. 2011



### Maintenance & Operation

#### ■ Mechanical Seal as Standard Part

Maintenance free.



No leakage from seal parts allows cleanliness around pumps.

Standard mechanical seal (rubber bellows seal) is easy to install and does not damage shaft, thus does not require shaft sleeve.

	Mechanical seal	Gland packing
Leakage	0 cm/min	15 cm/min
5-year leakage	0 L	39,420 L
Cost amount	USD\$ 0	USD\$ 138*

\* In case of using tap water  
- Instant Water : USD\$ 0.175 (USD\$ 0.45/m)  
- Tap Water : USD\$ 1.16 (USD\$ 3.5/m)

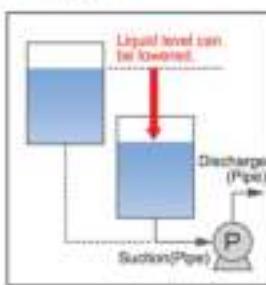
39,420L leakage from using gland packing for 5 years equals to about 197 bathtubs (200L home bathtub)



#### ■ Safe Operation with Precision Bearing Design

#### ■ Stable Operation

The stable pump performance facilitates valve control and parallel operation.



## Coupling Guard

### CAL/CAR are covered with and enclosed type coupling guard as an optional

An enclosed coupling guard improves safety and maintenance compared to an existing coupling guard due to the wide area of coverage



Standard Coupling Guard

Enclosed Coupling Guard  
(as optional)

TU Motor: 2P-55kW or less, 4P-110kW or less  
Coupling Diameter: 280 mm or less  
Motors have different size and frame by manufacturers

## Downsizing to 2P Design

### Increasing the pump speed by using a 2 pole motor reduces the pump size and weight.

Conditions: total head of 50m, capacity of 1m<sup>3</sup>/min, and 60Hz

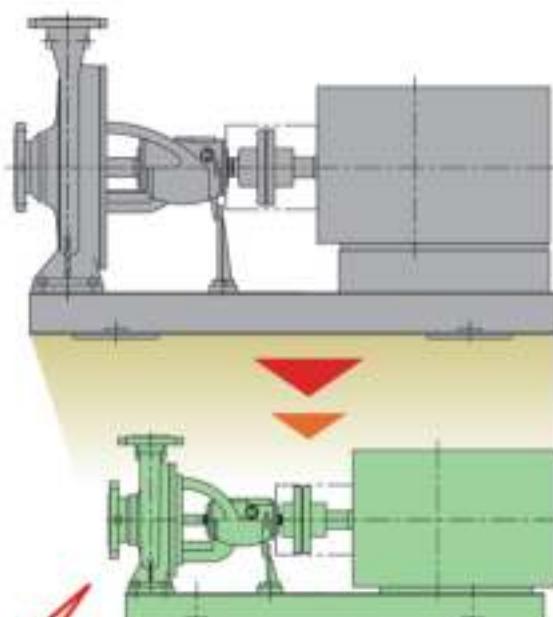
Pole number: 4P  
Pump size: CAL80-400  
Motor output: 18.5kW  
Weight: 400kg

Pole number: 2P  
Pump size: CAL50-200  
Motor output: 15kW  
Weight: 209kg

**Weight reduced by 47%  
compared to 4P**

$$= (400 - 209) / 400 \times 100$$

The above diagram describes characteristics of 2P. We can provide the design for 4P as well.  
Weight includes pump, base plate, motor and coupling.  
Motor weight differs depending on manufacturers.



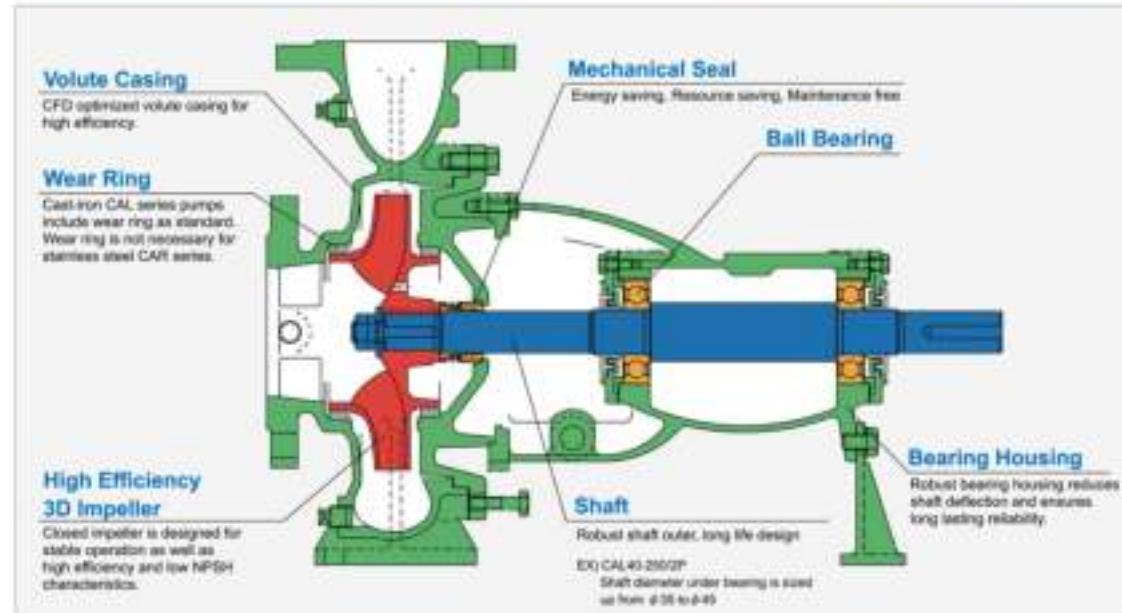
## Applications

<b>Utility</b>	Co-generation	Cooling water pump, Hot water (circulation) pump	CAL CAR
	Air conditioning	Cold water pump, Cooling water pump, Hot water pump	
	Drainage treatment	Raw water pump, Filtrate pump, Back wash pump, Transfer pump	
	Pure water facility	Raw water pump, RO wash pump, Recovering back wash pump, Filtrate water pump	
<b>Iron &amp; Metal</b>	Power generation	Degenerator feed water pump	CAL CAR
	Hot rolling	Transfer pump, Hot water pump, Water pumping pump, Filtrate pump, Back wash pump	
	Fuel gas desulfurization	Cooling water pump, Industrial water pump	
	Roll coolant	Spray pump	
<b>Food &amp; Beverage</b>	Plating	Wash pump (Rinse pump)	CAL CAR
	Manufacturing process	Cold water pump, Cooling water pump (Circulation/Boost), Recycle water pump, Filtrate pump, Spraying pump	
	Refrigerator	Chilled pump, Defrost pump	
	CIP system	CIP supply / return pump	
<b>Automobile (Painting Plant)</b>	Degreasing process	Degreasing pump, Hot / Cold water wash pump, Spraying pump	CAL CAR
	Transformation process	Chemical pump, Hot / Cold water wash pump, Pure water pump	
	Electrodeposition process	Electrodeposition liquid circulation pump, Wash pump, Pure water pump	
	Garbage Incinerating Plant	Power generation Heat decrease tower Drainage	
<b>Other Liquid Handled</b>	Power generation	Degenerator feed water pump, Condensate pump	CAL CAR
	Heat decrease tower	Heat decrease pump, Spray pump for heat decrease tower	
	Drainage	Reuse water pump (pumping, transferring, feeding)	
Brain, Acetone, Calcium chloride, Kalium chloride, Alkaline solution, Ethylene glycol, Aqua fortis, Sulfate, Sodium hydroxide, Ammonia liquor, Caustic soda, etc.			Please ask about special fluid.

## Specification

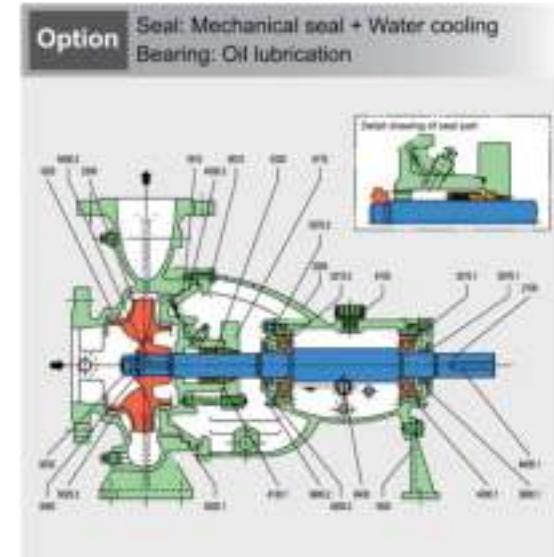
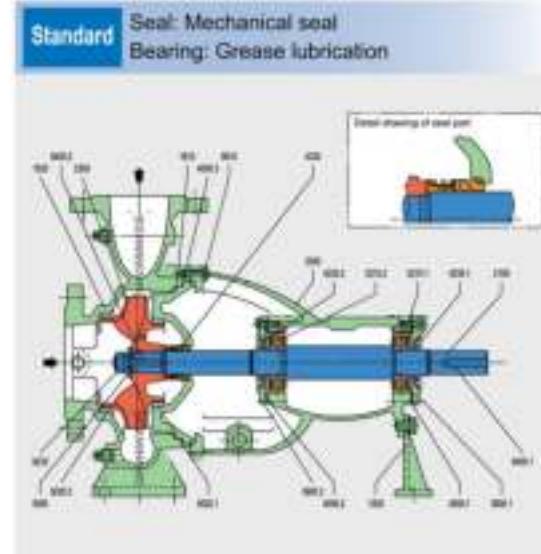
		<b>CAL(Cast Iron)</b>	<b>CAR(Stainless Steel)</b>
<b>Handled liquid</b>	Kinds	Clean water, Warm water, Oil, Chemical medicine, Alkaline solution, Brine, Heat transfer media, Abrasive slurry liquid under 30%, etc.	Pure water, Hot water, Sea water, Salted water, Refrigerant, Electrodeposition paint, Abrasive slurry liquid under 30%, etc.
	Temperature	Standard: -10°C < T < 100°C Option: 100°C < T < 250°C	Standard: -10°C to +80°C Option: -40°C to +140°C
<b>Design</b>	Max. discharge pressure	Standard: 1MPa (10kgf/cm <sup>2</sup> ) Option: 1.4MPa (14kgf/cm <sup>2</sup> )	1MPa (10kgf/cm <sup>2</sup> )
	Max. suction pressure	0.8MPa (8kgf/cm <sup>2</sup> )	0.8MPa (8kgf/cm <sup>2</sup> )
	Impeller	Closed	Closed
	Shaft seals	Standard: Single mechanical seal (Rubber bellows) Option: Double mechanical seal, Gland packing	Standard: Single mechanical seal (Rubber bellows) Option: Double mechanical seal, Gland packing
<b>Pump material</b>	Water injection for shaft seal	Standard: Internal injection Option: Quenching, Flushing	Standard: Internal injection Option: Quenching, Flushing
	Lubricated bearing	Standard: Grease lubrication Option: Oil lubrication	Standard: Grease lubrication Option: Oil lubrication
	Flange standard, Suction / Discharge direction	JIS 10KRF Shaft direction suction / Vertical top discharge	JIS 10KRF Shaft direction suction / Vertical top discharge
<b>Casing</b>	Casing	Standard: FC250 Option: FCD400	Standard: SCS13 Option: SCS14
	Impeller	Standard: FC230 Option: SCS13, SCS14, BCB	Standard: SCS13 Option: SCS14
	Shaft	Standard: SUS425LJ Option: SUS329J1, SUS304	Standard: SUS304 Option: SUS316, SUS320J1
	Case wear ring	Standard: FC200	-

## Design Features



## Pump Sectional Drawing

The basic structure is same between CAL and CAR for parts interchangeability. CAR, which is made from stainless, does not require case wear ring. Due to adopting build to order method, various combination with pump material, seal and bearing is available according to liquids kinds and temperature.



## Parts Interchangeability

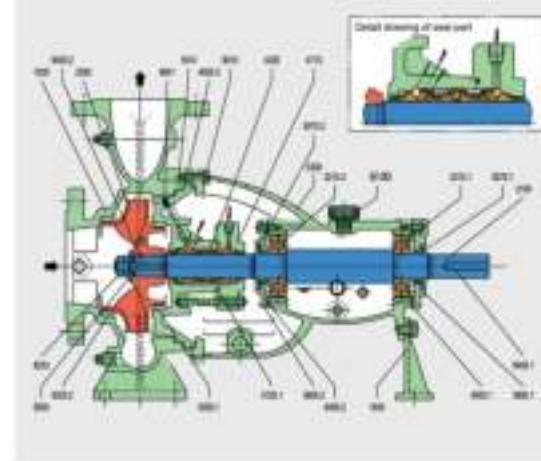
■2P type Same color and number in the same parts indicate interchangeability

Parts Pump type	Casing	Casing Cover	Bearing Housing	Shaft	Mechanical Seal
32-125	1				
40-125	2	1			
65-125	3				
32-160	4				
40-160	5	2	1	1	1
60-160	6				
32-200	7				
40-200	8	3			
60-200	9				
80-200	10				
100-200	11				
80-250	12	4			
100-250	13	5			
125-250	14				
150-250	15				
200-250	16	6			
300-250	17				
400-250	18				
500-250	19				
600-250	20	7			
800-250	21				
1000-250	22				
1250-250	23				
1500-250	24				
2000-250	25	8			
3000-250	26	9			
4000-250	27	10			
5000-250	28	11			
6000-250	29	12			
8000-250	30	13	3	3	
10000-250	31	14	4	4	
12500-250	32				
15000-250	33	15			
20000-250	34	16	5	5	4

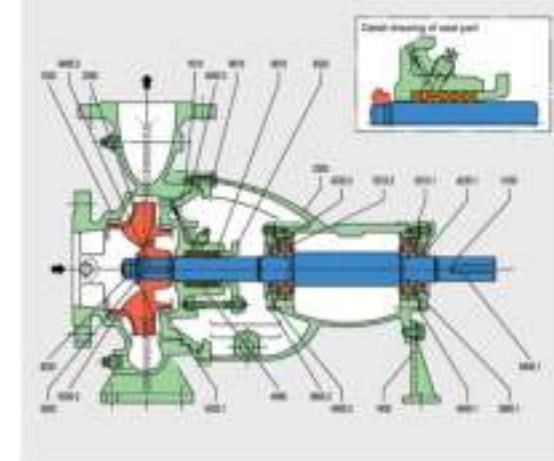
■4P type Same color and number in the same parts indicate interchangeability

Parts Pump type	Casing	Casing Cover	Bearing Housing	Shaft	Mechanical Seal
32-125	1				
40-125	2	1			
65-125	3				
32-160	4				
40-160	5	2			
60-160	6				
32-200	7				
40-200	8	3			
60-200	9				
80-200	10				
100-200	11				
125-200	12				
150-200	13				
200-200	14				
300-200	15				
400-200	16				
500-200	17				
600-200	18				
800-200	19				
1000-200	20				
1250-200	21				
1500-200	22				
2000-200	23				
3000-200	24				
4000-200	25				
5000-200	26	9			
6000-200	27	10			
8000-200	28	11			
10000-200	29	12			
12500-200	30	13	3	3	
15000-200	31	14	4	4	
20000-200	32				
30000-200	33	15			
40000-200	34	16	5	5	4

**Option** Seal: Double mechanical seal  
Bearing: Oil lubrication



**Option** Seal: Gland packing  
Bearing: Grease lubrication



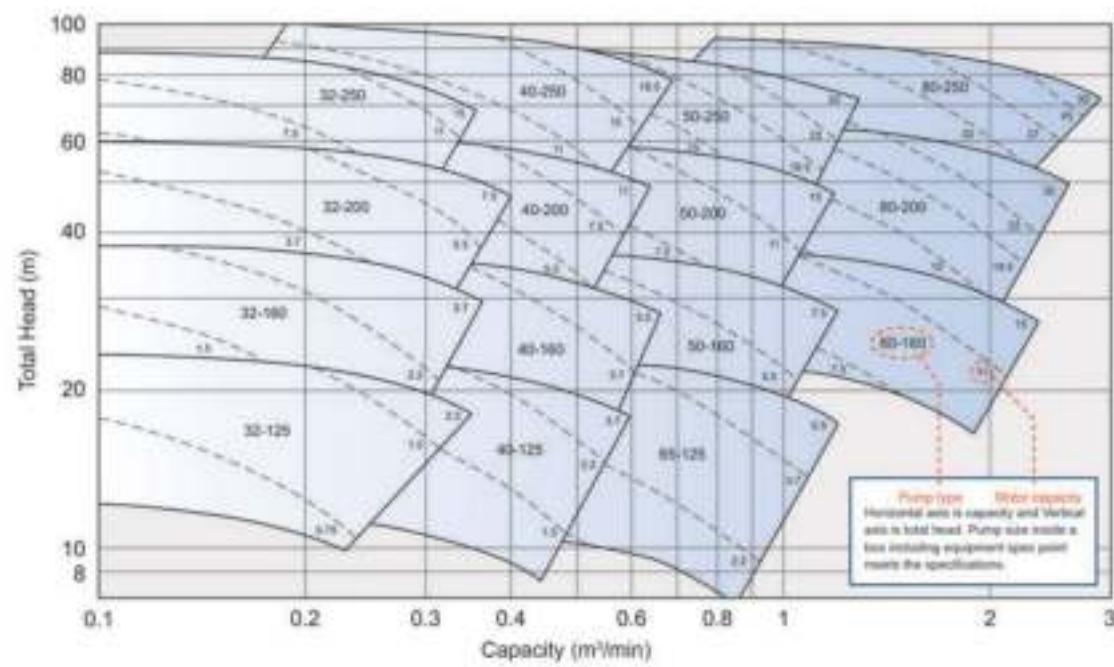
Parts number	Parts name	Parts number	Parts name	Parts number	Parts name	Parts number	Parts name
1020	Volute casing	3600.2	Bearing cover	4580	Lantern ring	9010	Hex. bolt
1610	Casing cover	4000.1	Flat gasket	4610	Gland packing	9041	Nock
1830	Support foot	4000.2	Flat gasket	4710	Seal cover	9130	Plug
2100	Shaft	4000.3	Flat gasket	5020.1	Casing wear ring	9233	Lock nut
2300	Impeller	4120.1	O-ring	5020.2	Casing wear ring	9400.1	Key
3210.1	Deep groove ball bearing	4230.1	Labyrinth ring	5070.1	Deflector	9400.2	Key
3210.2	Deep groove ball bearing	4230.2	Mechanical seal	5070.2	Deflector		
3300	Bearing housing	4300	Shaft box gland	5500	Washer	6430	Oil gauge
3600.1	Bearing cover	4520					

# CAL (Cast Iron) Selection Range Charts

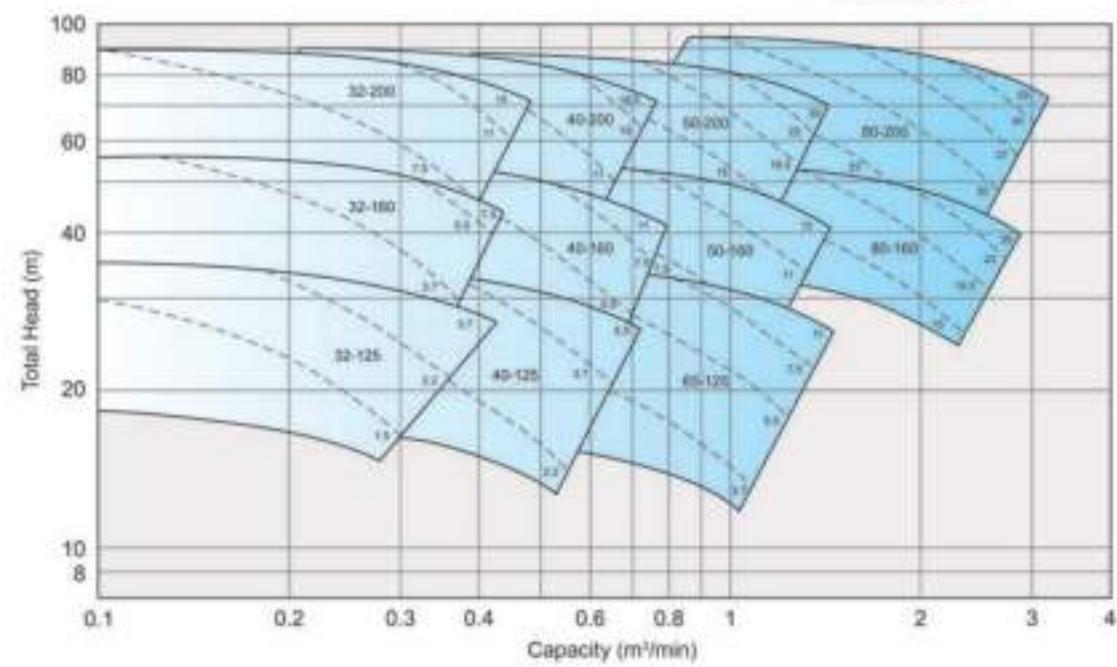
SP is also available. Please ask our sales representative for details.



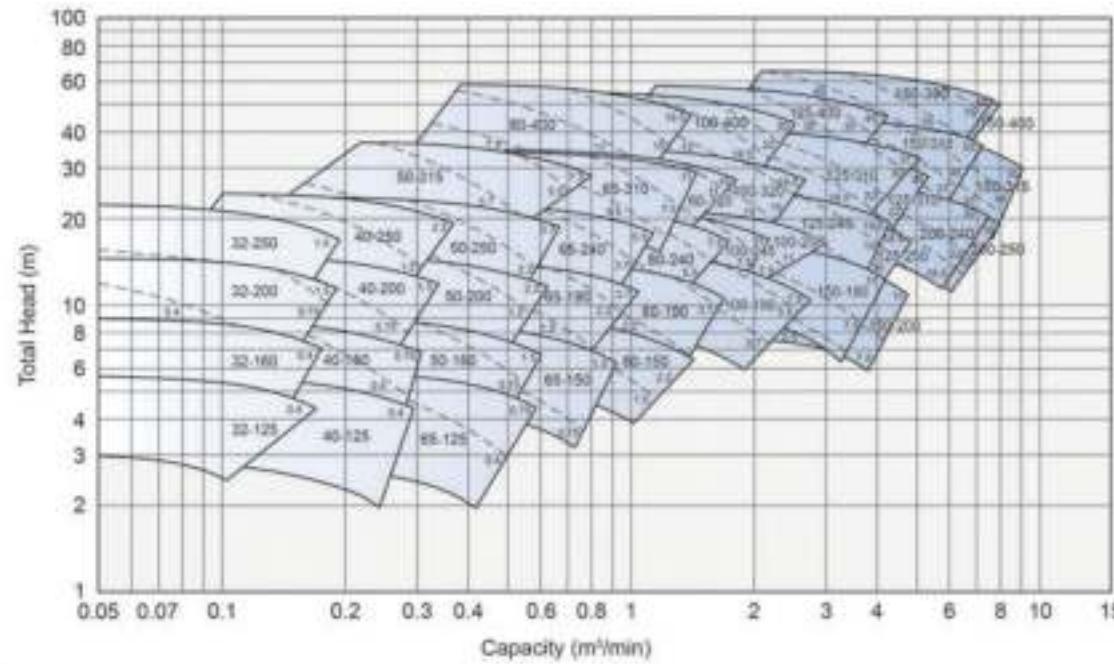
## ■ 50Hz-2P (3000min<sup>-1</sup>)



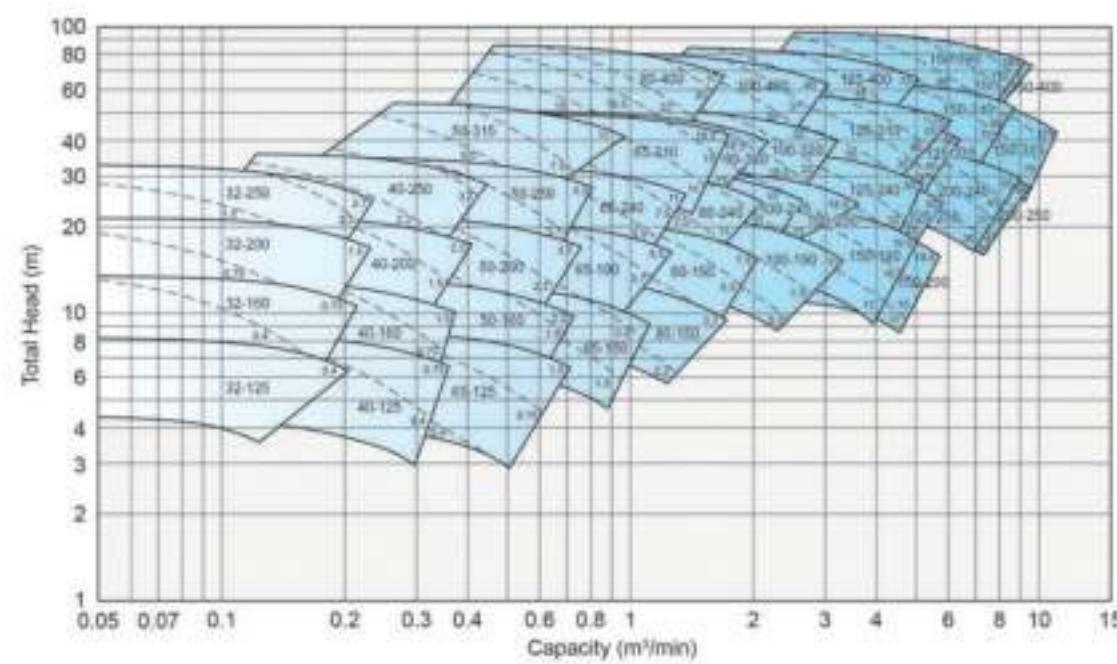
## ■ 60Hz-2P (3600min<sup>-1</sup>)



## ■ 50Hz-4P (1500min<sup>-1</sup>)



## ■ 60Hz-4P (1800min<sup>-1</sup>)

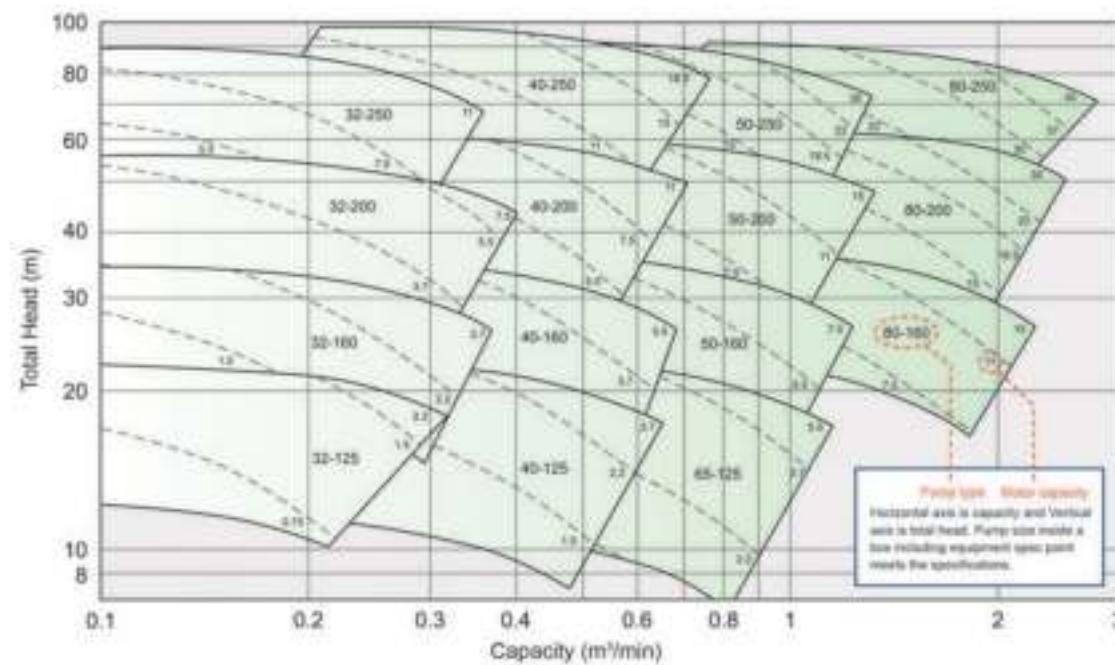


# CAR (Stainless Steel) Selection Range Charts

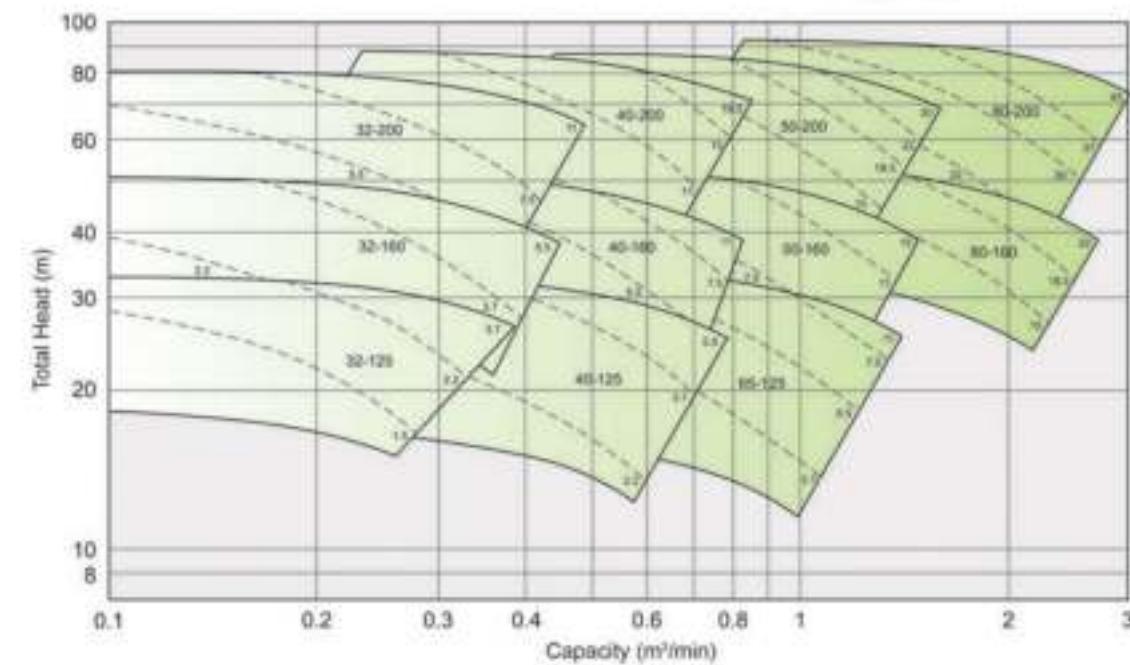
BP is also available. Please ask our sales representative for details.



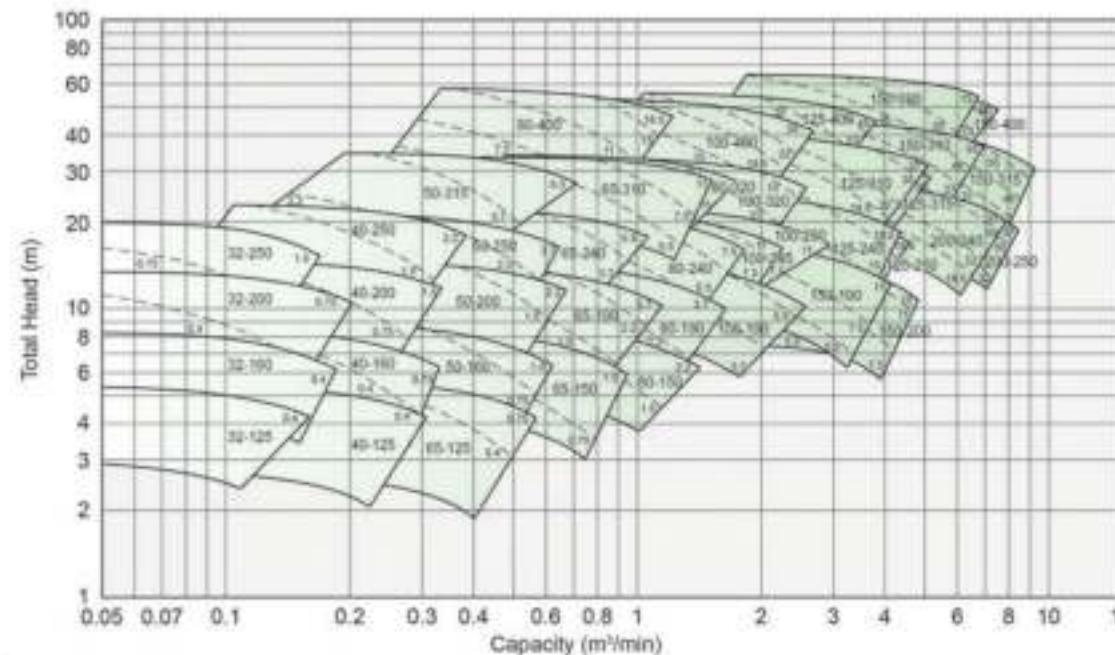
## ■ 50Hz-2P (3000min<sup>-1</sup>)



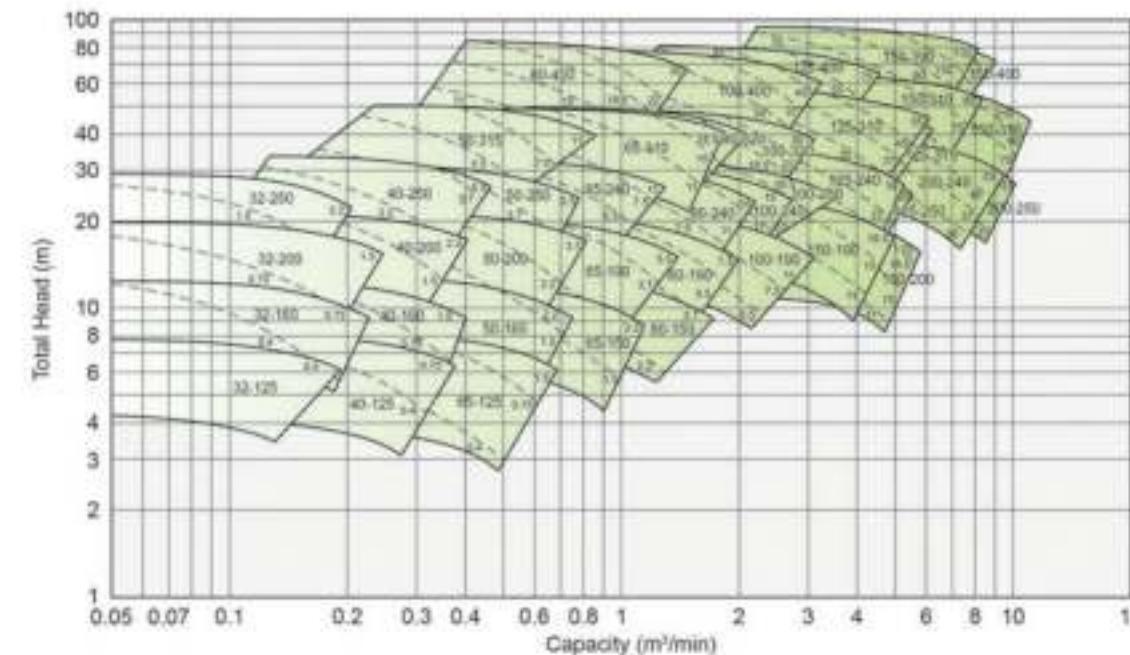
## ■ 60Hz-2P (3600min<sup>-1</sup>)



## ■ 50Hz-4P (1500min<sup>-1</sup>)



## ■ 60Hz-4P (1800min<sup>-1</sup>)

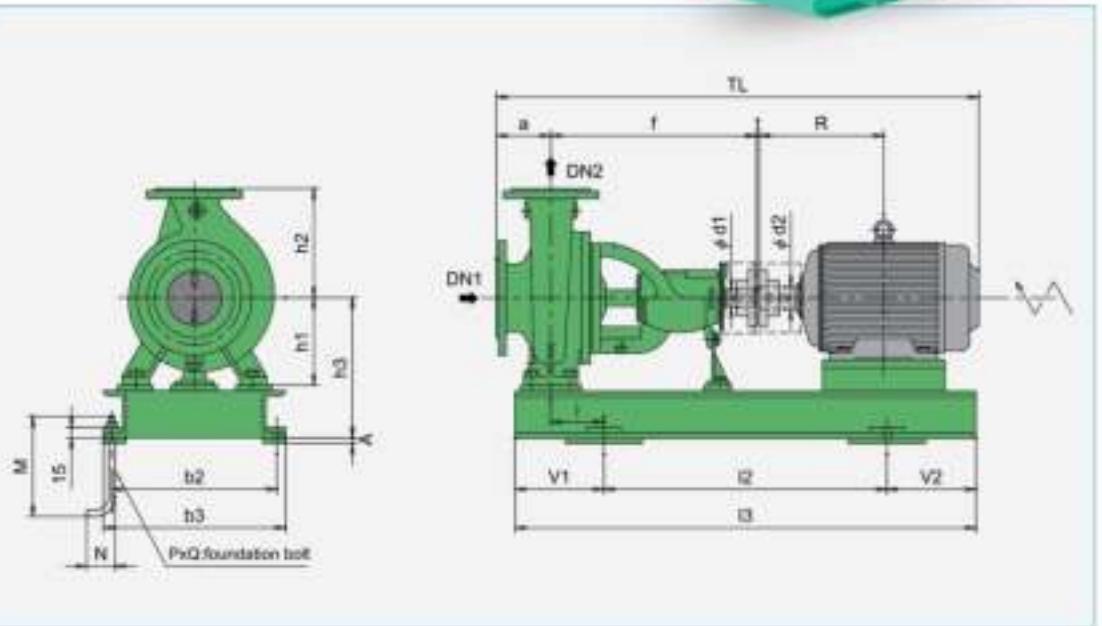


# Dimension Chart

■ Flange standard CAL : JIS10K RF / CAR : JIS10K RF

■ Below dimension is based on totally enclosed fan-cooled motor.

■ Motors have different size and frame depending on manufacturers.



## Dimension Chart for 2P Motor Drive

Pump Size	Pump										Motor										Coupling Rate			
	Dimensions					Arie					Weight					Dimensions								
	DN1	DN2	a	f	H1	H2	H3	H4	L	M	N	P	Q	R	S	T	U	V1	V2	I	W	H		
	mm	mm	mm	mm	mm	mm	mm	mm	mm	mm	mm	kg	mm	mm	mm	mm	mm	mm	mm	kg	mm			
32-125	30	32	80	360	112	100	28	27	28	42	470	0	27	202	43	260	420	206	50	4	M12	165	345	3 1.1 681
40-125	45	48	80	360	112	100	28	27	28	42	470	0	27	202	43	260	420	206	50	4	M12	165	345	3 1.1 725 3
50-125	50	55	80	360	112	100	28	27	28	42	470	0	27	202	43	260	420	206	50	4	M12	165	345	3 1.1 725 3
63-125	63	68	80	360	112	100	28	27	28	42	470	0	27	202	43	260	420	206	50	4	M12	165	345	3 1.1 725 3
80-125	80	85	80	360	112	100	28	27	28	42	470	0	27	202	43	260	420	206	50	4	M12	165	345	3 1.1 725 3
100-125	100	105	80	360	112	100	28	27	28	42	470	0	27	202	43	260	420	206	50	4	M12	165	345	3 1.1 725 3
125-125	125	130	80	360	112	100	28	27	28	42	470	0	27	202	43	260	420	206	50	4	M12	165	345	3 1.1 725 3
160-125	160	165	80	360	112	100	28	27	28	42	470	0	27	202	43	260	420	206	50	4	M12	165	345	3 1.1 725 3
200-125	200	205	80	360	112	100	28	27	28	42	470	0	27	202	43	260	420	206	50	4	M12	165	345	3 1.1 725 3
250-125	250	255	80	360	112	100	28	27	28	42	470	0	27	202	43	260	420	206	50	4	M12	165	345	3 1.1 725 3
315-125	315	320	80	360	112	100	28	27	28	42	470	0	27	202	43	260	420	206	50	4	M12	165	345	3 1.1 725 3
400-125	400	405	80	360	112	100	28	27	28	42	470	0	27	202	43	260	420	206	50	4	M12	165	345	3 1.1 725 3
500-125	500	505	80	360	112	100	28	27	28	42	470	0	27	202	43	260	420	206	50	4	M12	165	345	3 1.1 725 3
630-125	630	635	80	360	112	100	28	27	28	42	470	0	27	202	43	260	420	206	50	4	M12	165	345	3 1.1 725 3
800-125	800	805	80	360	112	100	28	27	28	42	470	0	27	202	43	260	420	206	50	4	M12	165	345	3 1.1 725 3
1000-125	1000	1005	80	360	112	100	28	27	28	42	470	0	27	202	43	260	420	206	50	4	M12	165	345	3 1.1 725 3
1250-125	1250	1255	80	360	112	100	28	27	28	42	470	0	27	202	43	260	420	206	50	4	M12	165	345	3 1.1 725 3
1600-125	1600	1605	80	360	112	100	28	27	28	42	470	0	27	202	43	260	420	206	50	4	M12	165	345	3 1.1 725 3
2000-125	2000	2005	80	360	112	100	28	27	28	42	470	0	27	202	43	260	420	206	50	4	M12	165	345	3 1.1 725 3
2500-125	2500	2505	80	360	112	100	28	27	28	42	470	0	27	202	43	260	420	206	50	4	M12	165	345	3 1.1 725 3
3150-125	3150	3155	80	360	112	100	28	27	28	42	470	0	27	202	43	260	420	206	50	4	M12	165	345	3 1.1 725 3
4000-125	4000	4005	80	360	112	100	28	27	28	42	470	0	27	202	43	260	420	206	50	4	M12	165	345	3 1.1 725 3
5000-125	5000	5005	80	360	112	100	28	27	28	42	470	0	27	202	43	260	420	206	50	4	M12	165	345	3 1.1 725 3
6300-125	6300	6305	80	360	112	100	28	27	28	42	470	0	27	202	43	260	420	206	50	4	M12	165	345	3 1.1 725 3
8000-125	8000	8005	80	360	112	100	28	27	28	42	470	0	27	202	43	260	420	206	50	4	M12	165	345	3 1.1 725 3
10000-125	10000	10005	80	360	112	100	28	27	28	42	470	0	27	202	43	260	420	206	50	4	M12	165	345	3 1.1 725 3
12500-125	12500	12505	80	360	112	100	28	27	28	42	470	0	27	202	43	260	420	206	50	4	M12	165	345	3 1.1 725 3
16000-125	16000	16005	80	360	112	100	28	27	28	42	470	0	27	202	43	260	420	206	50	4	M12	165	345	3 1.1 725 3
20000-125	20000	20005	80	360	112	100	28	27	28	42	470	0	27	202	43	260	420	206	50	4	M12	165	345	3 1.1 725 3
25000-125	25000	25005	80	360	112	100	28	27	28	42	470	0	27	202	43	260	420	206	50	4	M12	165	345	3 1.1 725 3
31500-125	31500	31505	80	360	112	100	28	27	28	42	470	0	27	202	43	260	420	206	50	4	M12	165	345	3 1.1 725 3
40000-125	40000	40005	80	360	112	100	28	27	28	42	470	0	27	202	43	260	420	206	50	4	M12	165	345	3 1.1 725 3
50000-125	50000	50005	80	360	112	100	28	27	28	42	470	0	27	202	43	260	420	206	50	4	M12	165	345	3 1.1 725 3
63000-125	63000	63005	80	360	112	100	28	27	28	42	470	0	27	202	43	260	420	206	50	4	M12	165	345	3 1.1 725 3
80000-125	80000	80005	80	360	112	100	28	27	28	42	470	0	27	202	43	260	420	206	50	4	M12	165	345	3 1.1 725 3
100000-125	100000	100005	80	360	112	100	28	27	28	42	470	0	27	202	43	260	420	206	50	4	M12	165	345	3 1.1 725 3
125000-125	125000	125005	80	360	112	100	28	27	28	42	470	0	27	202	43	260	420	206	50	4	M12	165	345	3 1.1 725 3
160000-125	160000	160005	80	360	112	100	28	27	28	42	470	0	27	202	43	260	420	206	50	4	M12	165	345	3 1.1 725 3
200000-125	200000	200005	80	360	112	100	28	27	28	42	470	0	27	202	43	260	420	206	50	4	M12	165	345	3 1.1 725 3
250000-125	250000	250005	80	360	112	100	28	27	28	42	470	0	27	202	43	260	420	206	50	4	M12	165	345	3

# Dimension Chart

## Dimension Chart for 4P Motor Drive

Part Number	Pump								Motor								Frame	Base Plate								Foundation Dimensions								Coupling	Ratio				
	Base		Dimension		Axis		Weight		Dimensions		Base Plate									Foundation Dimensions																			
	W	H	L	M	N	O	P	Grade	Grade	C	D	E	F	G	H	I	J	K	L	M	N	P	Q	R	S	T	U	V	W	X	Y	Z	Avg.	Min.	Max.				
	mm	mm	mm	mm	mm	mm	kg	kg	mm	mm	mm	mm	mm	mm	mm	mm	mm	mm	mm	mm	mm	mm	mm	mm	mm	mm	mm	mm	mm	mm	mm	mm	mm	mm	mm	mm			
30-120	30	32	80	360	132	140	24	27	28	71M	130	14	320	670	8	27	380	45	280	430	200	34	4	M12	100	145	3	1.1	681										
40-120	40	43	80	360	132	140	24	28	29	80M	130	14	320	670	8	27	380	45	280	430	200	34	4	M12	100	145	3	1.1	726										
30-160	30	32	80	360	132	160	24	28	30	71M	120	14	320	670	8	28	320	45	280	420	200	34	4	M12	100	145	3	1.1	681										
40-160	40	43	80	360	132	160	24	28	31	80M	130	14	320	670	8	28	320	45	280	420	200	34	4	M12	100	145	3	1.1	705										
65-120	65	65	100	360	132	180	25	31	33	80L	130	14	320	670	8	30	320	55	280	480	200	34	4	M12	110	155	3	1.1	776										
30-200	30	32	80	360	160	180	26	32	38	80M	130	14	320	670	8	30	250	45	280	420	200	34	4	M12	100	145	3	1.1	746										
40-200	40	43	80	360	160	180	26	32	38	80M	130	14	320	670	8	30	250	45	280	420	200	34	4	M12	100	145	3	1.1	725										
30-160	30	30	100	360	160	180	25	32	33	80L	130	14	320	750	8	32	250	55	280	480	200	34	4	M12	110	155	3	1.1	796										
65-160	65	65	100	360	160	180	25	32	36	100L	140	14	320	750	8	32	250	55	280	480	200	34	4	M12	110	155	3	1.6	828										
65-200	65	65	100	360	160	180	25	32	38	112M	180	18	320	750	8	32	250	55	280	480	200	34	4	M12	115	155	3	1.6	803										
30-200	30	32	80	360	160	180	25	32	38	80M	130	14	320	670	8	32	250	45	280	420	200	34	4	M12	100	145	3	1.1	746										
40-200	40	43	80	360	160	180	25	32	38	80M	130	14	320	670	8	32	250	45	280	420	200	34	4	M12	100	145	3	1.1	725										
30-200	30	30	100	360	160	180	25	32	38	80L	130	14	320	750	8	32	250	55	280	480	200	34	4	M12	110	155	3	1.1	796										
65-200	65	65	100	360	160	180	25	32	43	100L	140	14	320	750	8	32	250	55	280	480	200	34	4	M12	110	155	3	1.6	828										
30-200	30	30	100	360	160	180	25	32	43	112M	200	18	320	750	8	32	250	55	280	480	200	34	4	M12	110	155	3	1.6	803										
30-220	30	32	80	360	160	180	25	32	38	80L	130	14	320	850	8	30	250	90	280	400	200	34	4	M12	100	150	3	1.2	906										
40-220	40	43	80	360	160	180	25	32	38	100L	140	14	320	850	8	30	250	90	280	400	200	34	4	M12	100	150	3	1.2	848										
30-220	30	32	80	360	160	180	25	32	38	112M	200	18	320	850	8	30	250	90	280	400	200	34	4	M12	100	150	3	1.2	803										
65-220	65	65	100	360	160	180	25	32	38	122M	200	18	320	850	8	30	250	95	280	400	200	34	4	M12	100	150	3	1.2	802										
30-240	30	32	80	360	160	180	25	32	47	100L	140	14	320	850	8	32	250	90	280	400	200	34	4	M12	100	150	3	1.2	906										
40-240	40	43	80	360	160	180	25	32	47	112M	200	18	320	850	8	32	250	90	280	400	200	34	4	M12	100	150	3	1.2	802										
30-260	30	32	80	360	160	180	25	32	47	100L	140	14	320	850	8	32	250	90	280	400	200	34	4	M12	100	150	3	1.2	906										
40-260	40	43	80	360	160	180	25	32	47	112M	200	18	320	850	8	32	250	90	280	400	200	34	4	M12	100	150	3	1.2	803										
30-280	30	32	80	360	160	180	25	32	47	100L	140	14	320	750	8	32	250	95	280	400	200	34	4	M12	100	150	3	1.2	906										
40-280	40	43	80	360	160	180	25	32	47	112M	200	18	320	750	8	32	250	95	280	400	200	34	4	M12	100	150	3	1.2	802										
30-300	30	32	80	360	160	180	25	32	47	100L	140	14	320	750	8	32	250	95	280	400	200	34	4	M12	100	150	3	1.2	906										
40-300	40	43	80	360	160	180	25	32	47	112M	200	18	320	750	8	32	250	95	280	400	200	34	4	M12	100	150	3	1.2	803										
30-320	30	32	80	360	160	180	25	32	47	100L	140	14	320	750	8	32	250	95	280	400	200	34	4	M12	100	150	3	1.2	906										
40-320	40	43	80	360	160	180	25	32	47	112M	200	18	320	750	8	32	250	95	280	400	200	34	4	M12	100	150	3	1.2	802										
30-340	30	32	80	360	160	180	25	32	47	100L	140	14	320	750	8	32	250	95	280	400	20																		

## Dimension Chart

### Dimension Chart for 4P Motor Drive (continuation)

Frame Size	Pump				Motor				Foundation Dimensions												Coupling	Ref no.																					
	Size	Dimensions			Axle	Weight	Frame Dimension				Base Plate						Foundation Dimensions																										
		L	H1	H2			Grade	Grade	R	N	d	80	10	A	W1	H3	I	12	M	N	P	Q	V1	V2	T	Wt.	mm	mm	mm	mm	kg	kg											
125-400	138	125	149	530	315-400	42	160	182	174	315	400	10	90	425	95	300	800	250	63	4	M16	200	205	3	9.0	1262.3	315	400	10	90	425	95	300	800	250	63	4	M16	200	205	3	9.0	1300.1
150-400	160	160	160	530	315-400	42	160	174	174	315	400	10	90	425	95	300	800	250	63	4	M16	200	205	3	9.0	1337.0	315	400	10	90	425	95	300	800	250	63	4	M16	200	205	3	9.0	1400.0
175-400	180	180	180	530	315-400	42	160	174	174	315	400	10	90	425	95	300	800	250	63	4	M16	200	205	3	11.9	1372.0	315	400	10	90	425	95	300	800	250	63	4	M16	200	205	3	11.9	1307.0
200-400	190	190	190	530	315-400	42	160	174	174	315	400	10	90	425	95	300	800	250	63	4	M16	200	205	4	21.0	1307.0	315	400	10	90	425	95	300	800	250	63	4	M16	200	205	4	21.0	1400.0
225-400	210	210	210	530	315-400	42	160	174	174	315	400	10	90	425	95	300	800	250	63	4	M16	200	205	4	21.0	1400.0	315	400	10	90	425	95	300	800	250	63	4	M16	200	205	4	21.0	1449.1
250-400	220	220	220	530	315-400	42	160	174	174	315	400	10	90	425	95	300	800	250	63	4	M16	200	205	3	13.9	1378.0	315	400	10	90	425	95	300	800	250	63	4	M16	200	205	3	13.9	1463.0
280-400	240	240	240	530	315-400	42	160	174	174	315	400	10	90	425	95	300	800	250	63	4	M16	200	205	3	13.9	1488.7	315	400	10	90	425	95	300	800	250	63	4	M16	200	205	3	13.9	1474.3
300-400	240	240	240	530	315-400	42	160	174	174	315	400	10	90	425	95	300	800	250	63	4	M16	200	205	4	21.0	1310.0	315	400	10	90	425	95	300	800	250	63	4	M16	200	205	4	21.0	1500.0
325-400	240	240	240	530	315-400	42	160	174	174	315	400	10	90	425	95	300	800	250	63	4	M16	200	205	4	21.0	1396.0	315	400	10	90	425	95	300	800	250	63	4	M16	200	205	4	21.0	1491.1
350-400	250	250	250	530	315-400	42	160	174	174	315	400	10	90	425	95	300	800	250	63	4	M16	200	205	3	13.9	1463.0	315	400	10	90	425	95	300	800	250	63	4	M16	200	205	3	13.9	1463.0
375-400	260	260	260	530	315-400	42	160	174	174	315	400	10	90	425	95	300	800	250	63	4	M16	200	205	4	21.0	1491.1	315	400	10	90	425	95	300	800	250	63	4	M16	200	205	4	21.0	1491.1
400-400	270	270	270	530	315-400	42	160	174	174	315	400	10	90	425	95	300	800	250	63	4	M16	200	205	3	13.9	1463.0	315	400	10	90	425	95	300	800	250	63	4	M16	200	205	3	13.9	1463.0
425-400	270	270	270	530	315-400	42	160	174	174	315	400	10	90	425	95	300	800	250	63	4	M16	200	205	4	21.0	1491.1	315	400	10	90	425	95	300	800	250	63	4	M16	200	205	4	21.0	1491.1
450-400	280	280	280	530	315-400	42	160	174	174	315	400	10	90	425	95	300	800	250	63	4	M16	200	205	3	13.9	1463.0	315	400	10	90	425	95	300	800	250	63	4	M16	200	205	3	13.9	1463.0
475-400	280	280	280	530	315-400	42	160	174	174	315	400	10	90	425	95	300	800	250	63	4	M16	200	205	4	21.0	1491.1	315	400	10	90	425	95	300	800	250	63	4	M16	200	205	4	21.0	1491.1
500-400	290	290	290	530	315-400	42	160	174	174	315	400	10	90	425	95	300	800	250	63	4	M16	200	205	3	13.9	1463.0	315	400	10	90	425	95	300	800	250	63	4	M16	200	205	3	13.9	1463.0
525-400	290	290	290	530	315-400	42	160	174	174	315	400	10	90	425	95	300	800	250	63	4	M16	200	205	4	21.0	1491.1	315	400	10	90	425	95	300	800	250	63	4	M16	200	205	4	21.0	1491.1
550-400	300	300	300	530	315-400	42	160	174	174	315	400	10	90	425	95	300	800	250	63	4	M16	200	205	3	13.9	1463.0	315	400	10	90	425	95	300	800	250	63	4	M16	200	205	3	13.9	1463.0
575-400	300	300	300	530	315-400	42	160	174	174	315	400	10	90	425	95	300	800	250	63	4	M16	200	205	4	21.0	1491.1	315	400	10	90	425	95	300	800	250	63	4	M16	200	205	4	21.0	1491.1
600-400	310	310	310	530	315-400	42	160	174	174	315	400	10	90	425	95	300	800	250	63	4	M16	200	205	3	13.9	1463.0	315	400	10	90	425	95	300	800	250	63	4	M16	200	205	3	13.9	1463.0
625-400	310	310	310	530	315-400	42	160	174	174	315	400	10	90	425	95	300	800	250	63	4	M16	200	205	4	21.0	1491.1	315	400	10	90	425	95	300	800	250	63	4	M16	200	205	4	21.0	1491.1
650-400	320	320	320	530	315-400	42	160	174	174	315	400	10	90	425	95	300	800	250	63	4	M16	200	205	3	13.9	1463.0	315	400	10	90	425	95	300	800	250	63	4	M16	200	205	3	13.9	1463.0
675-400	320	320	320	530	315-400	42	160	174	174	315	400	10	90	425	95	300	800	250	63	4	M16	200	205	4	21.0	1491.1	315	400	10	90	425	95	300	800	250	63	4	M16	200	205	4	21.0	1491.1
700-400	330	330	330	530	315-400	42	160	174	174	315	400	10	90	425	95	300	800	250	63	4	M16	200	205	3	13.9	1463.0	315	400	10	90	425	95	300	800	250	63	4	M16	200	205	3	13.9	1463.0
725-400	330	330	330	530	315-400</																																						